Laboratory Ultrafiltration How to Choose the Optimal Ultrafilter

A Qualification Guide Based on Sample Characteristics and Case Studies

This guide is intended to assist research scientists in selecting the optimal ultrafilter for each ultrafiltration | diafiltration application. It provides product recommendations based on three key factors: the type and size of the target molecule, and the sample volume. Exemplary case study data are also provided for selected macromolecule types.

The recommendations are derived from typical performance data, and variations may occur due to specific sample characteristics and process conditions. Therefore, identification of the appropriate ultrafilter is essential as part of a comprehensive process optimization strategy.

How to use this guide:

Sample Characteristic

Guidance covers feed flow direction, membrane materials and MWCOs, available products, process methods and controls, and techniques for optimization.

Target Size*

Sample Volume

Process Controls | Optimization

Proteins (neutral or negatively charged)

Feed Flow: Tangential Membranes: CTA, PES or RC

Products Available:

Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Turbo 4, 15 Vivaflow® SU, 50R, 200

Proteins (positively charged)

Feed Flow: Tangential

Membranes:

Products Available: Vivaspin® 2, 15R

Vivaspin® Turbo 15 Vivaflow® SU, 50R, 200

Viruses

Feed Flow:

Tangential Membranes:

PFS or RC

Products Available: Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Turbo 4, 15 Vivaflow® SU, 50R, 200

Extracellular Vesicles

Feed Flow:

Tangential Membranes: PES or RC

Products Available:

Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Turbo 4, 15 Vivaflow® SU, 50R, 200

Nucleic Acids

Feed Flow:

Normal or Tangential Membranes: CA or RC

Products Available:

Vivaspin® Filtrate Vivacon® 500, 2 Vivaflow® SU, 50R, 200

Inorganics

Feed Flow: Tangential

Membranes: **PES or RC**

Products Available:

Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Turbo 4, 15 Vivaflow® SU, 50R, 200

<10 kDa

MWCOs:

2 or 3 kDa

Products Available: Vivaspin® 500, 2, 6, 15R, 20 Vivaspin® Turbo 4, 15 Vivaflow® SU, 200 Vivacon® 500, 2

10-30 kDa

MWCOs: 3 or 5 kDa

Products Available: Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Filtrate, Turbo 4, 15 Vivaflow® SU, 50R, 200

30-150 kDa

MWCOs:

10, 20, 30 or 50 kDa **Products Available:** Vivaspin® 500, 2, 6, 15R, 20, 100 Vivaspin® Filtrate, Turbo 4, 15 Vivaflow® SU, 50R, 200 Vivacon® 500, 2

150-500 kDa

MWCOs:

50, 100 or 125 kDa **Products Available:** Vivaspin® 500, 2, 6, 20, 100 Vivaspin® Filtrate, Turbo 4, 15 Vivaflow® SU, 50R, 200 Vivacon® 500, 2

500 - 1.000 kDa

MWCOs:

100, 125 or 300 kDa **Products Available:** Vivaspin® 500, 2, 6, 20, 100 Vivaspin® Filtrate, Turbo 4, 15 Vivaflow® SU. 50R. 200 Vivacon® 500, 2

>1,000 kDa

MWCOs:

300 or 1,000 kDa, 0.2 μm Products Available: Vivaspin® 500, 6, 20, 100 Vivaspin® Filtrate Vivaflow® SU, 200 Vivacon® 2

0.1-2.5 mL



Process Method:

Centrifuge

Products Available:

Vivaspin® 500, 2, 6, Filtrate, Turbo 4 Vivacon® 500, 2

2.5-20 mL



Process Method:

Vivaspin® Turbo 4, 15

Centrifuge, pressure or pressure-fuge Products Available: Vivaspin® 6, 15R, 20

20-100 mL



Process Method:

Vivaspin®100

Centrifuge, pressure or pressure-shake Products Available:

100 - 5,000 mL



Process Method:

TFF (crossflow)

Products Available: Vivaflow® SU, 50R, 200

Buffer Exchange

Key Points:

Replacing the original buffer or desalting a sample to, e.g., ensure target molecule stability by preventing precipitation. Diafiltration allows for simultaneous buffer exchange and concentration

Process Control: Diafiltration available to all products, especially with **Vivaspin®** 20 diafiltration cups and the

Vivaflow® reservoir.

Application Note:

Low Concentrations

Key Points:

Samples with low concentrations rely on near 100% recovery, preventing nonspecific adsorption is key for this **Process Control:**

Passivation by rinsing with noninterfering protein and buffer solutions (e.g. BSA, Tween 20, SDS). Available to all products.

Application Note: <a>

Depyrogenation

Key Points:

Removal of endotoxins (lipopolysaccharides) from devices before sample concentration.

Process Control: NaOH treatment prior to

concentration and buffer exchange. Available in products resistant to NaOH; **Vivaspin®** Turbo 4 and 15, Vivaflow® 50R and 200.

Application Note: <a> Image: Triangle of the content of the conten

Device Sanitization

Key Points:

Reduction of bioburden and contaminating microbes. Level of reduction to be determined by user testing.

Process Control: Pre-rinse with 70% ethanol or apply an EtO gas treatment

process. Available to all products excluding Vivaspin® 100 and Vivaflow® (separate cleaning processes).

Application Note: TBA

Final Volume

Key Points: Varying speeds of concentration

make it hard to judge time to reach the desired final volume. **Process Control:** Pre-filling the filtrate tube

limits the maximum concentration factor, thereby defining the final concentrated

Available to Vivaspin® 500,

Vivaspin® Turbo 4 and 15.

Application Note:

Key Points: Changing transmembrane

pressures can result in varied shear stresses, degrading sensitive target molecules. Process Method:

Sensitive Samples

Pressurization and TFF provide more stable transmembrane pressure and flux compared to centrifugation. Available in

Vivaspin® 100 and Vivaflow®.

1. Monoclonal Antibodies

Application: Concentration for purification

Target: IgG1, IgG2a, IgG2b, IgG3 Target Size: 160 kDa

Sample Volume: 3 L Product Used: Vivaflow® 200, 30 kDa PES

Process Control: Pre-rinsing

with 2 L DI water to remove storage buffer and

perform integrity check.

Result: 98% recovery from 3 L Hybridoma cell culture supernatant concentrated 10-fold, from 30 to >300 mg/L, with an average flux of 20 - 25 mL/ min (2 hour total processing time).

2. Extracellular Vesicles

Application: Concentration and purification of EVs **Target:** Exosomes, microvesicles, apoptotic bodies

Sample Volume: 2 mL Product Used: Vivaspin® 2, 6, Turbo 4 or Filtrate, 10 kDa PES, RC or CTA

Target Size: 50 - 5,000 nm

Process Method: Device benchmarking for optimal concentration of EVs from cell culture media. **Results:** 7 to 9-fold conc. factor in ≤ 8 min. Highest recovery and purity of EVs with mean particle size of 150 nm (NTA) was observed when using Vivaspin® 2 with 10 kDa PES membranes.

3. Lentiviral Vectors

Application: Polishing after AEX chromatography

Target Type: Lentiviral vector Target Size: ~100 nm

Sample Volume: 20 mL **Product Used:** Vivaspin® 20, 100 kDa PES Process Control: Parallel desalting and

concentration with diafiltration cup **Results:** 78 to 143-fold concentrations of 20 mL samples within 34-40 minutes, increasing particle concentration from 6.1×10⁷ to 3.0×10⁹ per mL after purification.

4. PCR Primers

Application: Concentration and purification of DNA

Target: dsDNA Target Size: 300 bp

Sample Volume: 1.8 mL **Product Used:** Vivacon® 2, 30 kDa RC

Process Control: Separation of amplified DNA from

Results: Near total removal (>95%) of primers and near total retention and recovery of 300 bp target DNA, within a 20 minute spin time and a total 40

minute procedure time.